



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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glt

D2362-3
Job Sheet 205660-A



Part No: D2362-3

Job Qty: 1 pcs

Part Name: Step Support Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/20

Job Tracking No:

Due Date: 4/16/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D2362 REV.F IPP: G 00.05.18 Added inspection level 8 EC IPP REV:H 2020.01.13 AS PER DWG REV.F DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Small Fab - 3 - B4B	1 pcs	4/16/20		0.00	0.13	Small Fab - 1 - B4B		<i>2 Hachl</i>
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
170	QC 5	1 pcs	4/16/20		0.00	0.00	QC 5 - 10		<i>40</i> <i>9-88</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
180	Packaging 3-1 - Stock -	1	4/16/20		0.00	0.00	Packaging 3 - 1 - B4B		

DA
40
9-88
MAR 20 2020

B4B

pcs

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS
28
9-89

190 QC 21 - SA

1
pcs

4/16/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-89 MAR 20 2020

Part Op 160 - (Small Fab) Bond rubber D2397-1 followed by D2397-3 using contact cement as per Dwg D2362
 Descriptions: Batch _____

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2397-1	Rubber Cushion	1 pcs (1 ea)	160-Small Fab - 3 - B4B	
D2397-3	Rubber Cushion	1 pcs (1 ea)	160-Small Fab - 3 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Small Fab - 3 - B4B	D2397-1	1	12	0
	D2397-3	1	12	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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D2362-3

Job Sheet 205660



POSITIVE RECALL

Part No: D2362-3

Job Qty: ~~12 pcs~~ **3 pcs**

Part Name: Step Support Bracket



Part Weight: 0 lbs

Status: New

Job Created: 1/15/20

Job Tracking No:

Due Date: 3/12/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: D2362 REV.F IPP: G 00.05.18 Added inspection level 8 EC IPP REV:H 2020.01.13 AS PER DWG REV.F DD
VERF:JFS

Ship Via:

POSITIVE 20/02/20 AUTH SM
DAS
RELEASED 55 DATE MAR 20 2020
9-89
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	12 pcs	3/12/20		1.00	3.02	HAAS - 1		20-02-28
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
110	QC 2	12 pcs	3/12/20		0.00	0.00	QC 2 - 1		20-02-28
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S259232



Part: D2362 - 3

Job No: 205660

Serial No/Batch: S259232

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/28/20

120 QC 8	12 pcs	3/12/20	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 8 - 12	
				QC 8 - 14	7/20/02/29
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Small Fab - 2 - B4B	12 pcs	3/12/20	0.00 1.50	Small Fab - 1 - B4B	DAS 58 MAR 03 2010
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
140 Powdercoat - 1 White Gl(A)- B4B	12 pcs	3/12/20	0.00 0.44	Powdercoat - 1 - B4B	BEB 20-03-02
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
150 QC 3	12 pcs	3/12/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	

160 Small Fab - 3 - B4B

12
pcs

3/12/20

0.00 1.50

Small Fab - 1 - B4B

Small Fab - 2 - B4B

Small Fab - 3 - B4B

Small Fab - 4 - B4B

Small Fab - 5 - B4B

Small Fab - 6 - B4B

Small Fab - 7 - B4B

Small Fab - 8 - B4B

Small Fab - 9 - B4B

Small Fab - Various 1 -
B4B

170 QC 5

12
pcs

3/12/20

0.00 0.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

QC 5 - 61

QC 5 - 81

180 Packaging 3-1 - Stock - B4B

12
pcs

3/12/20

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

DAS
82
9-89

MAR 03 2020

DAS

58 MAR 04 2020

9-89

POSITIVE
RECALLDAS
55
9-89

MAR 20 2020

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	12	3/12/20	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (HAAS CNC vertical machine #1) 1- Mill as per Folio FA800 Rev: AA & Dwg D2362 Rev: F 2-Debur per Descriptions: dwg D2362

110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (Small Fab) Deburr

140 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 10:40 FINISH TIME: 11:10 TEMP: 320°

S235590 150 - (QC3- Inspect Part Finish)

160 - (Small Fab) Bond rubber D2397-1 followed by D2397-3 using contact cement as per Dwg D2362

Batch _____

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2265	Step Bracket	12 pcs (1 ea)	100-HAAS 4 Axis	S247166
D2397-1	Rubber Cushion	12 pcs (1 ea)	160-Small Fab - 3 - B4B	S249250
D2397-3	Rubber Cushion	12 pcs (1 ea)	160-Small Fab - 3 - B4B	S249274

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	D2265	12	13	0
160-Small Fab - 3 - B4B	D2397-1	12	1	0
	D2397-3	12	1	0

Part Specifications

Specifications could not be found.

